



UNIVERSITY OF SOUTH AUSTRALIA

# Considerations for successful residue handling at seeding (disc and tine seeders)

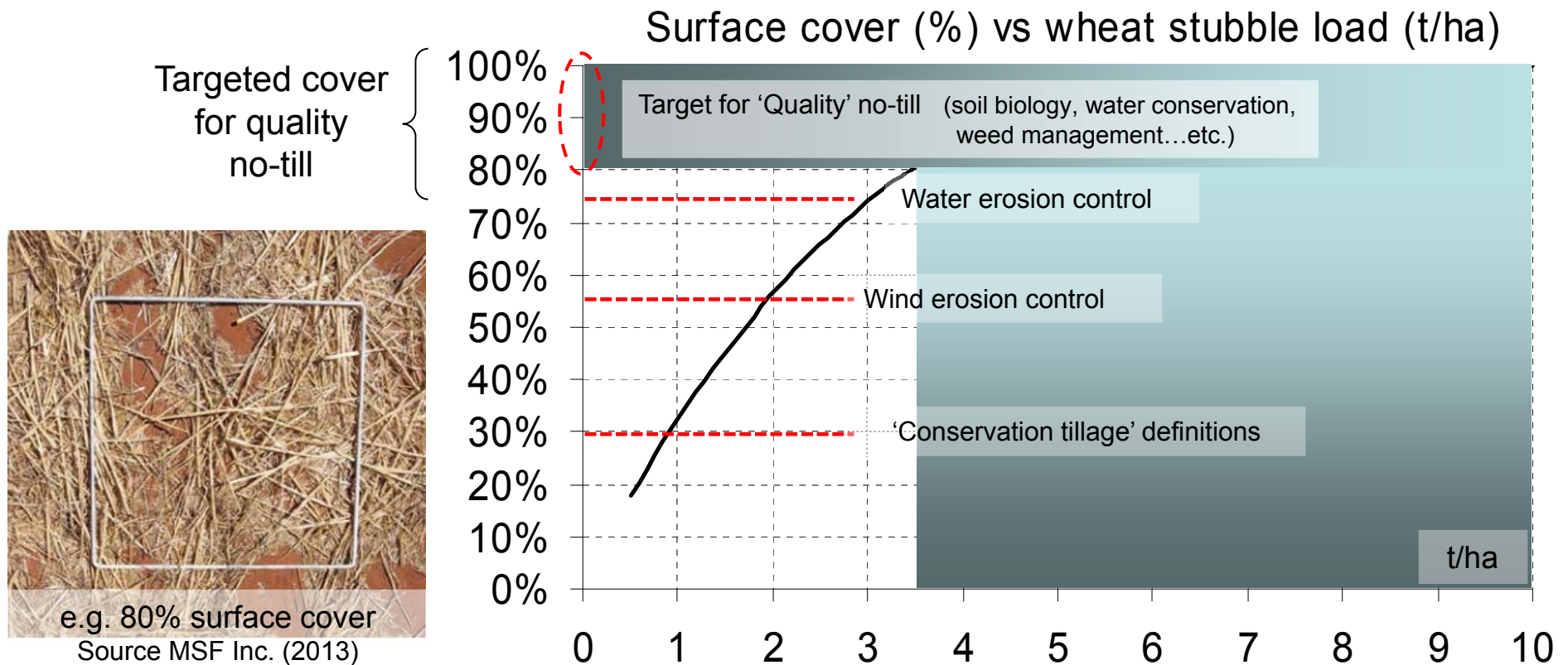
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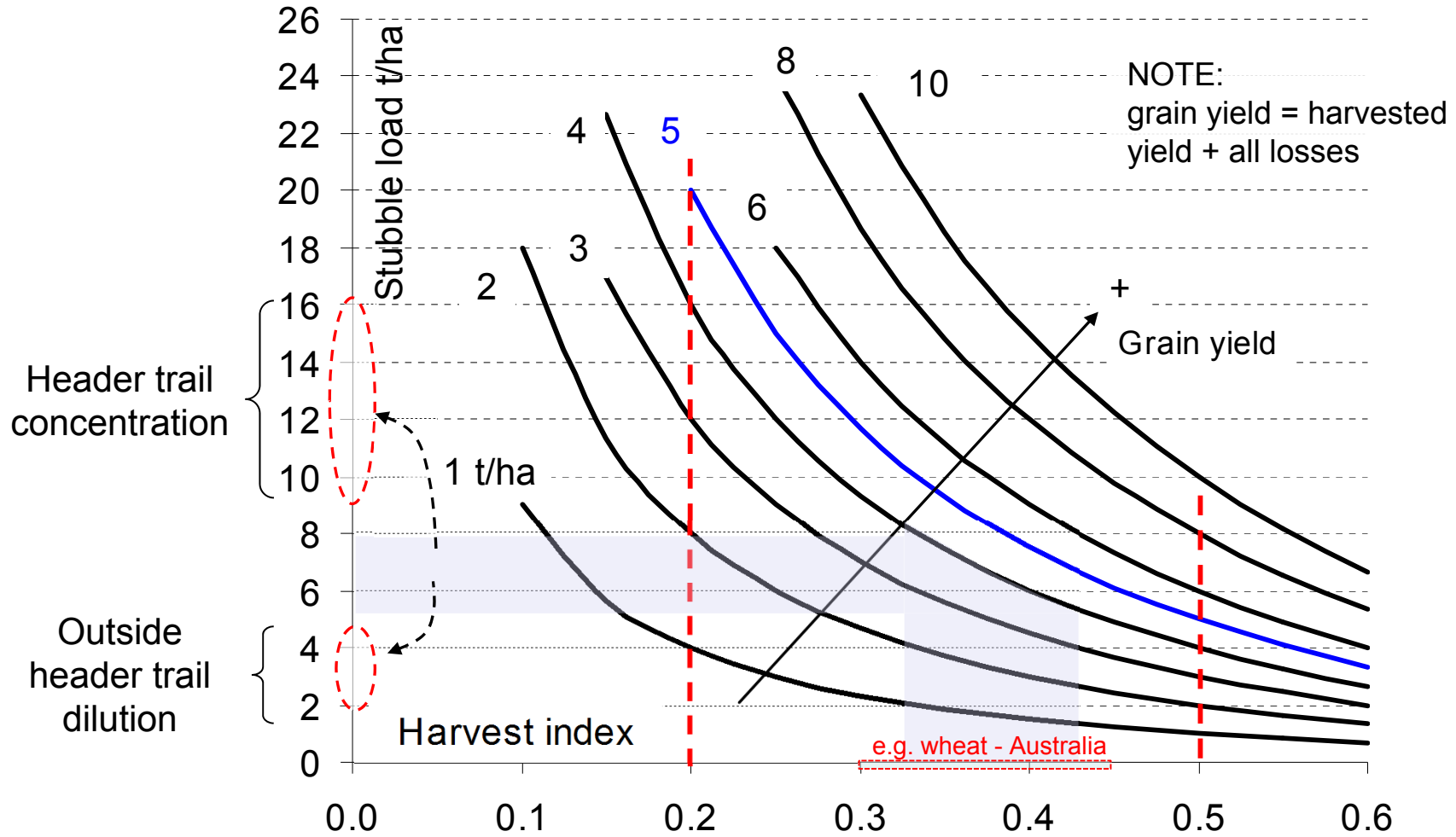
EP Stubbles Extravaganza – Pt Lincoln 9 Nov 2017

# Residue load vs surface cover

Adapted after Herrmann (1995)



$$\text{Stubble load (t/ha)} = \text{Grain yield (t/ha)} \times (1 - HI) / HI$$



## Residue handling strategies with tine seeders

*“Residue management starts at harvest and  
STUBBLE LENGTH is key...”*

- ➔ Cut stubble short
- ➔ Chop and spread residue evenly
- ➔ Maximise tine seeder capacity
- ➔ Operate in dry stubble & at lower speed
- ➔ Inter-row sow
- ➔ Else, sow at a diagonal to stubble rows and along direction of stubble lean





Tine seeder capacity affects blockage risk + extent of residue clumping



**Residue clumping affects no-till crop performance**

## Residue clumps

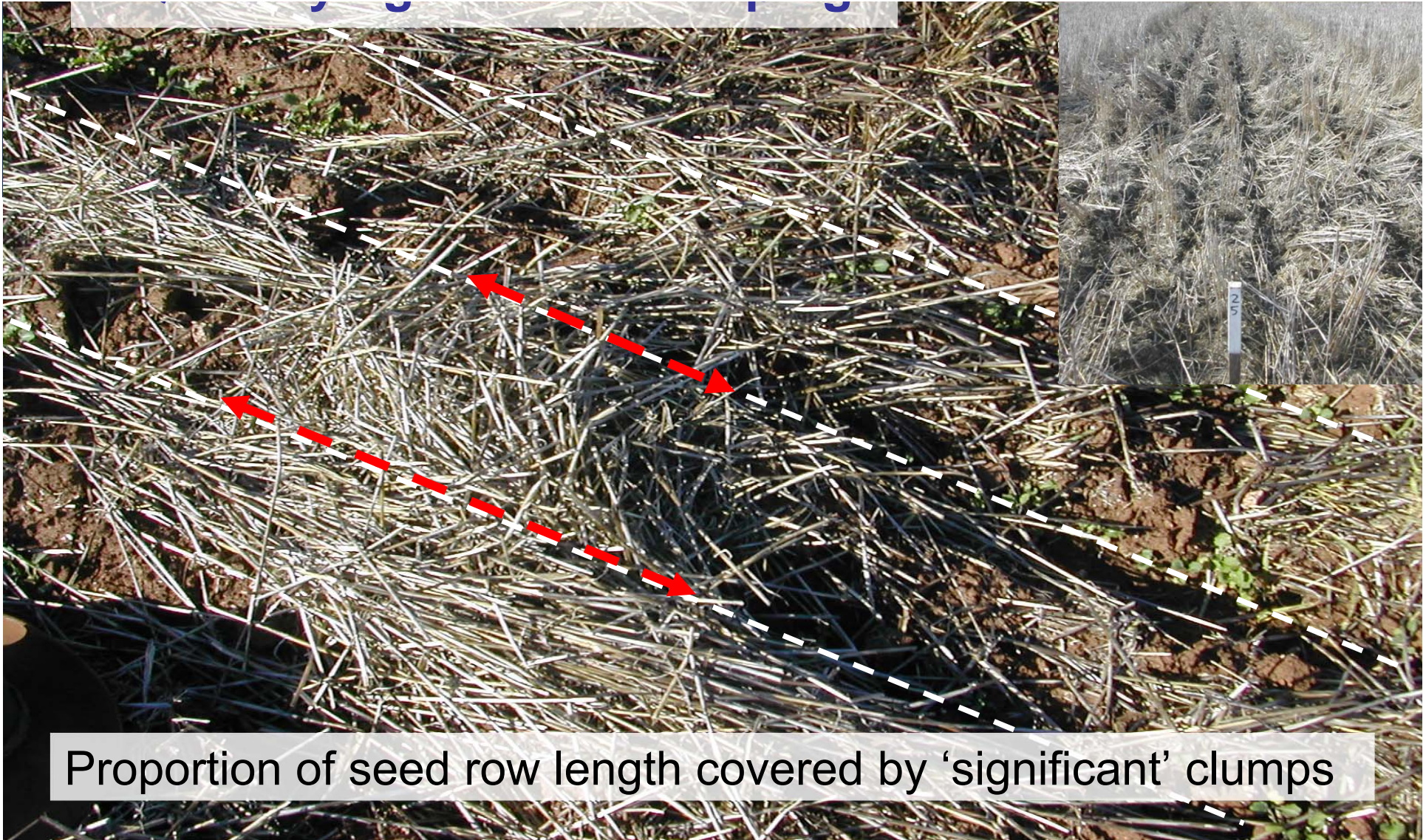
- Clumps concentrate residue side-effects (eg. N tie-up, phytotoxicity, harbouring of pest & diseases...)
- Clumps interfere with seedling emergence (esp. canola), crop early vigour and ease of harvestability (e.g. pulses)
- Heavy clumping is the precursor to seeder blockage
- Both seeder & stubble parameters significantly affect residue clumping levels



e.g. canola







Proportion of seed row length covered by 'significant' clumps

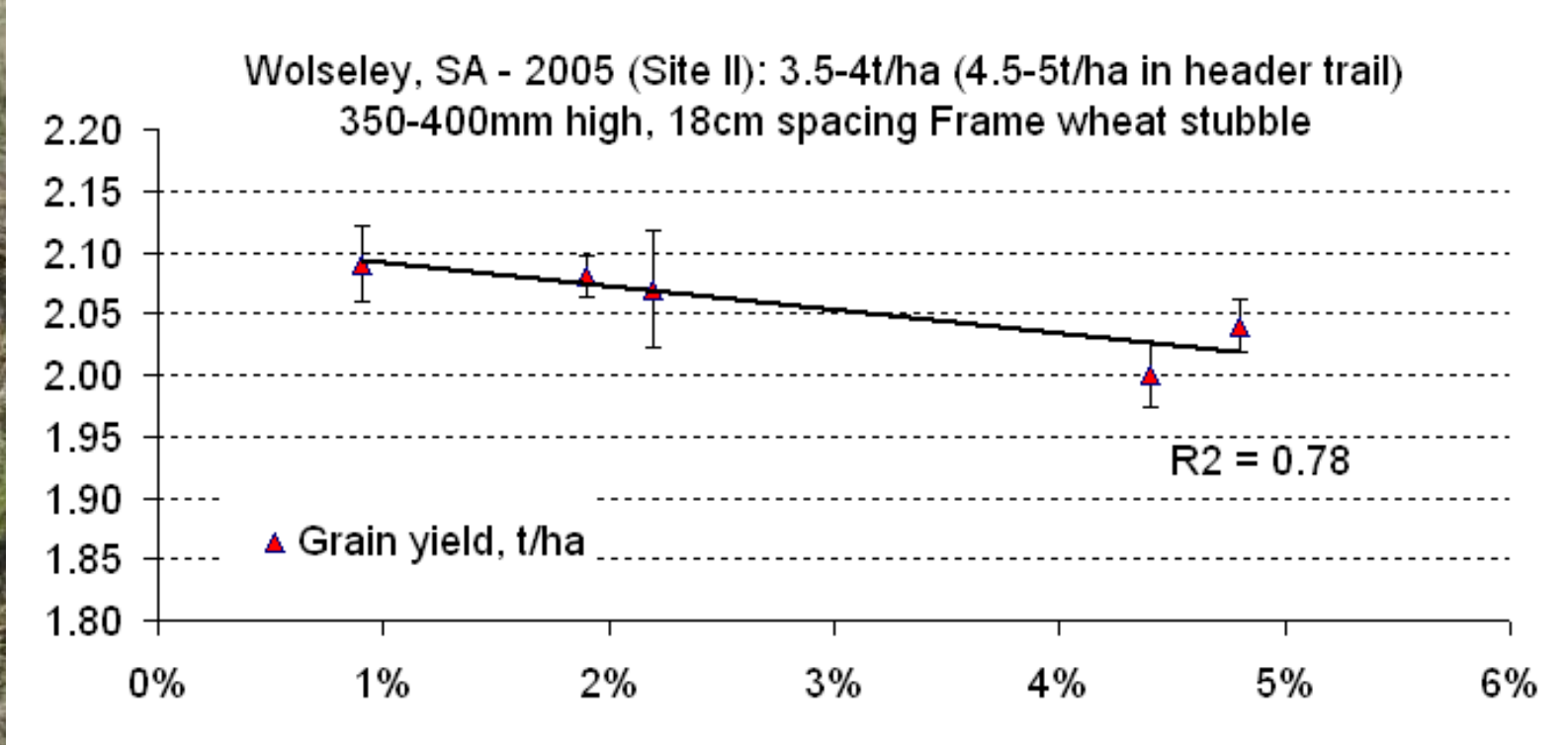
## Example residue clumping data (dry stubble)

% = seed row proportion covered by 'significant' clumps

Wolseley South East SA Site II - 2005	speed	Clumping %
50mm wide flat on C- shank (c = 800mm)	6 km/h	0.9%
	10 km/h	1.9%
25mm wide edge-on vertical shank (c = 750mm)	6 km/h	2.2%
13mm wide edge-on vertical shank (c = 600mm)	6 km/h	4.4%
	10 km/h	4.8%

Frame wheat DRY standing stubble: 3.5-4t/ha (4.5-5t/ha in header trail), 350-400mm high  
 Sowing at 15° to stubble rows and at 25cm row spacing - Soft sticky clay soil  
 c: tool bar to ground surface vertical clearance





## Example residue clumping data (wet stubble)

% = seed row proportion covered by 'significant' clumps

Wolseley South East SA Site I - 2004

Edge-on tine: high speed contrast	10 km/h	16.0%
Edge-on tine + coulter contrast	6.5 km/h	12.4%
Edge-on tine CONTROL (25cm row spacing)		9.8%
Flat-on C shank tine CONTROL	6.5 km/h	4.8%
Flat-on C shank tine speed contrast	10 km/h	7.9%

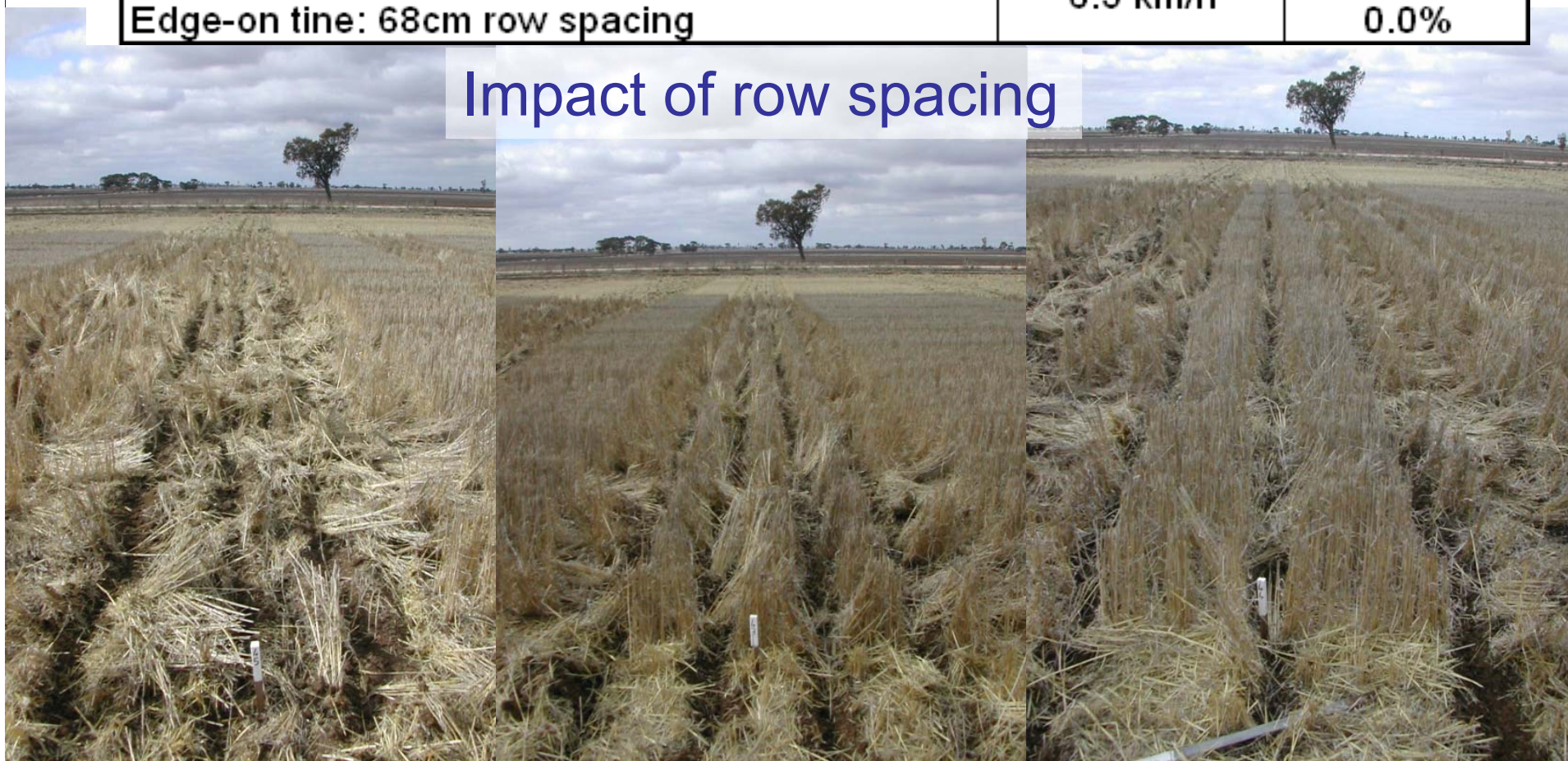
Janz wheat standing (wet) stubble: 5-5.5t/ha (10-11t/ha in header trail), 450-500mm

Sowing at 90° to stubble rows and at 25cm row spacing (unless otherwise specified)

Wolseley South East SA Site I - 2004

Edge-on tine CONTROL (25cm row spacing)	6.5 km/h	9.8%
Edge-on tine: 45cm row spacing	6.5 km/h	3.8%
Edge-on tine: 68cm row spacing		0.0%

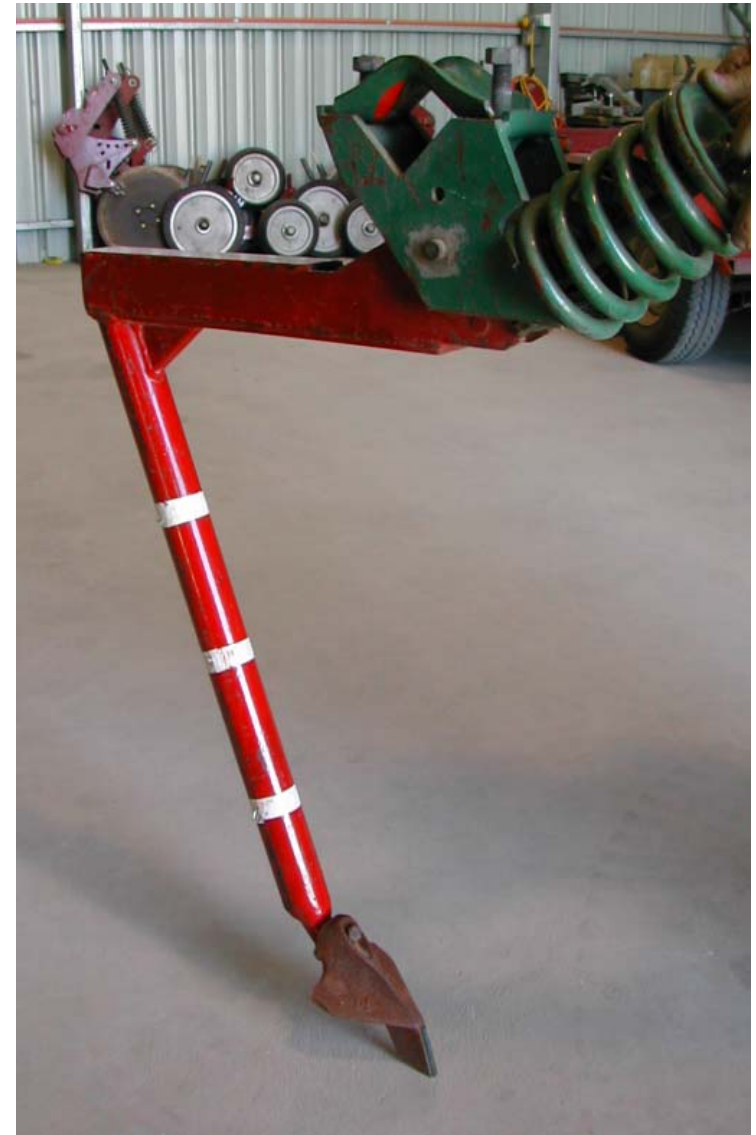
Impact of row spacing



## Preferred tine parameters

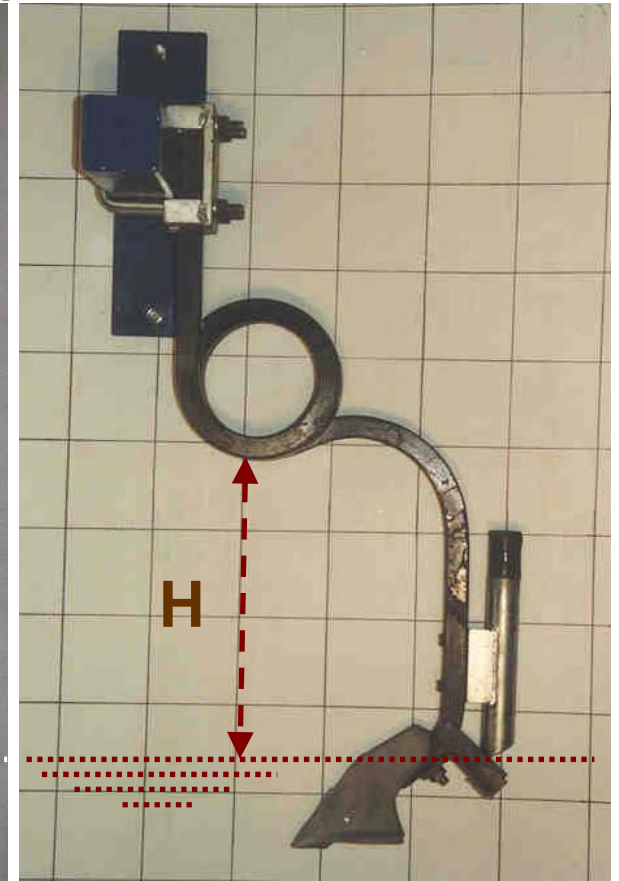
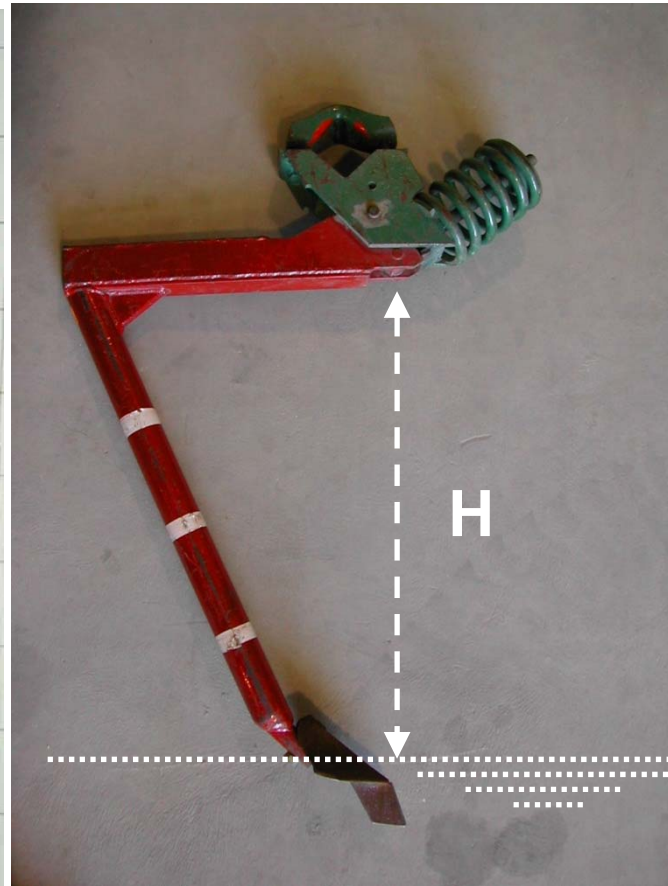
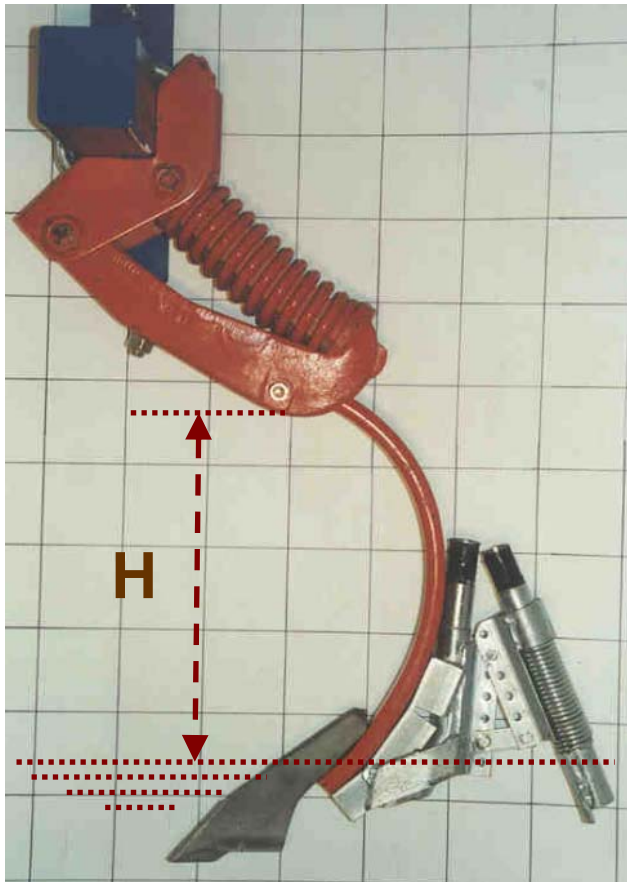
### Optimum tine shank:

1. is straight (not deeply curved)
2. has round edge
3. is vertical or slightly backward leaning
4. has a continuous profile, with only gradual changes in shape
5. provides large vertical clearance



## Effective tine vertical clearance (H)

$$H \geq 1.5 \times \text{stubble height}$$



## Improving existing seeder tines

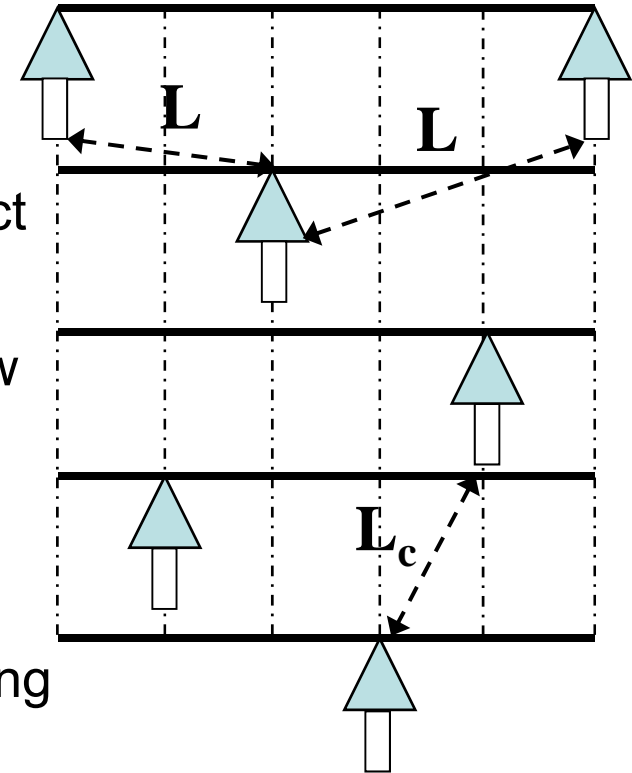
- Helpful add-on equipment:
  - residue guard, *Pig's Tail™* polymer protective wrapping
  - residue cutting coulters (only if they effectively cut residue)
- Wider row spacing (+ paired row seed banding)





## Tine layout guidelines

- Minimise number of clump interactions with tines → facilitate free shedding & minimise contact time - clump size is proportional to contact time
- Inter-tine spacing ( $L$ ) varies with rank spacing, row spacing, number of ranks & tine layout
- Smallest value = bottleneck of the layout = critical inter-tine spacing ( $L_c$ )
- Larger clearances expected for wet, heavy standing stubble (>4.5-5t/ha) & at rear of seeder
- Approximate guidelines:
  - $L_c = 1.8-2 \times$  residue length should be non-restrictive in most instances
  - $L_c = 1.3-1.5$  may be sufficient to avoid blockages up to 4-4.5t/ha





Stubble reduction – harvest and post-harvest options  
e.g. stubble mulching and cutting





4-4.5 t/ha stubble (Hart field site)

*INTER-ROW SOWING improves residue handling capacity*

- 2cm RTK tractor autosteer + stable implement tracking required
- additional passive / active implement guidance solutions
- row spacing > 23-25cm

**Inter-row**

**On-the-row**

## Take Home Messages: Tine Seeders

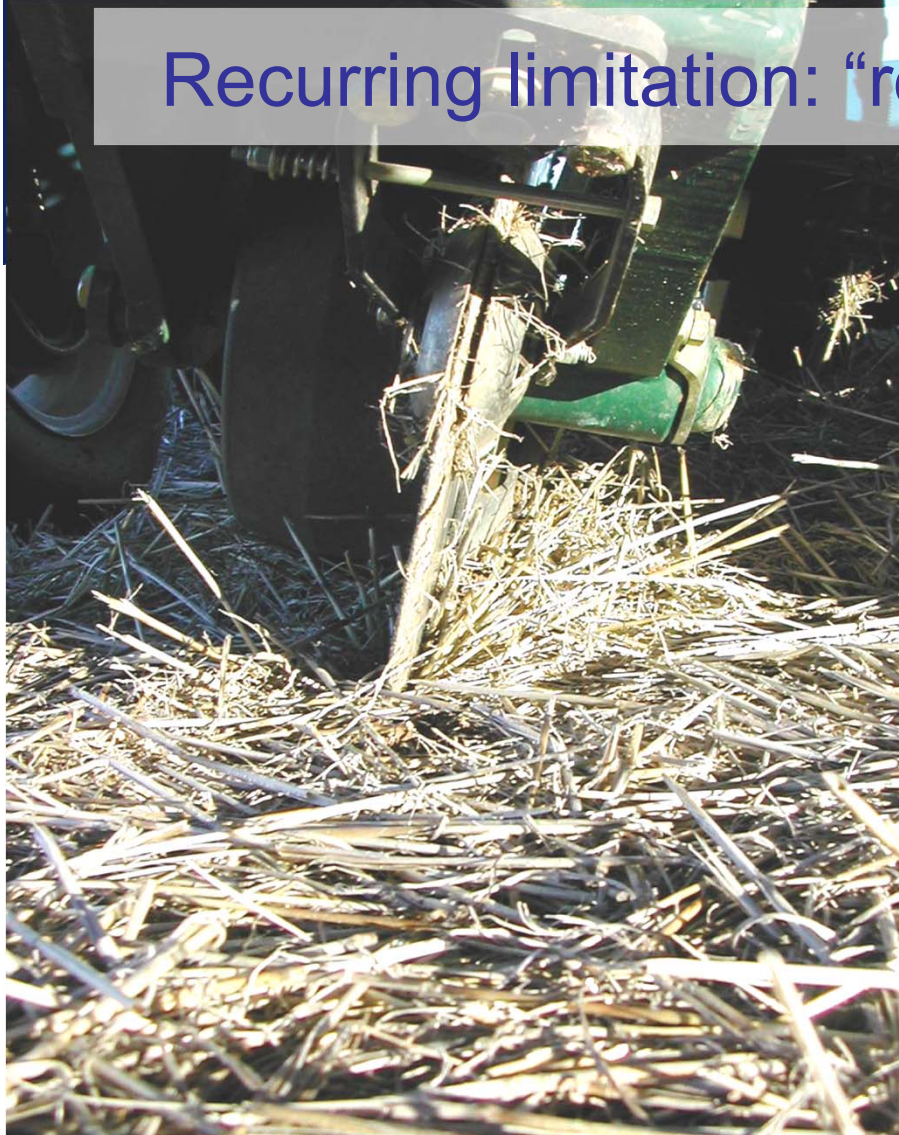
- Residue handling capacity is improved by:
  - ➔ maximising tine vertical clearance and inter-tine distances within the layout (in balance with each other)
  - ➔ considering add-on guards and coulter
  - ➔ managing residue length (harvest and post-harvest)
  - ➔ seeding at lower speed and in dry residue
  - ➔ accurately inter-row sowing
  - ➔ or sow at a diagonal to stubble rows and along direction of stubble lean

NOTE: The aim is to minimise residue clumping - not just manage blockage risks - in order to maximise crop establishment uniformity

# Considerations with disc seeders

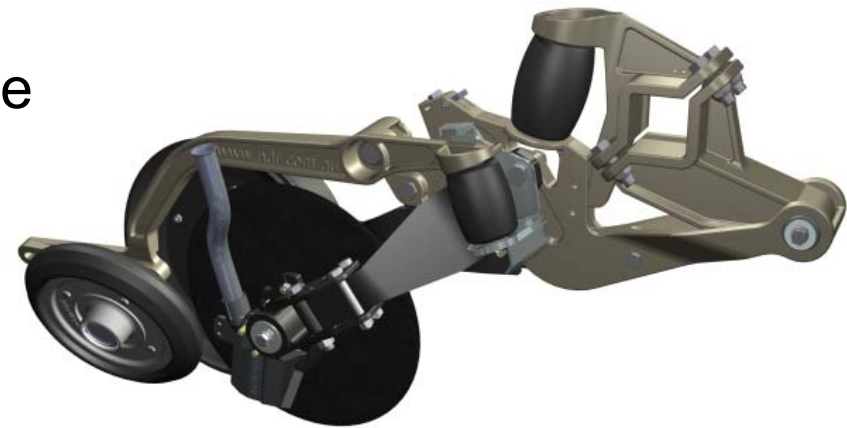
***Key incentive for disc seeder adoption***  
***<<< Ability to retain heavy crop residue >>>***

Recurring limitation: “residue hairpinning”



## Residue hairpinning

- Hairpinning reduces seed germination and seedling establishment due to:
  - poor soil to seed contact
  - phyto-toxicity arising from residue to seed contact
  - highest risks to crop with pre-emergence herbicides (IBS)
  - premature drying of the seed zone (poor furrow closure)
- The ability to control hairpinning is central to the success of disc seeders.



## Canola establishment ± residue



Barton single disc seeding system



## Strategy for handling crop residue with discs

The aim is to optimise TWO complementary approaches:

- i) Minimise the need for residue cutting
- ii) Maximise the capacity to cut residue

## Approach #1: Minimise the need for residue cutting

- a. Minimise the residue load on the ground
  - maximise stubble height
  - uniformly spread all loose residue
- b. Inter-row sowing to avoid the bulk of standing residue (issue of seeder tracking stability)
- c. Use row-clearing residue managers to remove excess loose/matted residue



## Residue managers (row cleaners)

Role: to remove 'excess' residue only

- Need contour following ability
- Need good floatation in soft soils
- Be sufficiently aggressive
- Better suited to wide row spacing
- More effective when running along stubble rows
- Can be set to generate some soil throw for herbicide incorporation and improved crop safety



## Example benefits of row cleaners in canola

Soil type	Shallow clay-loam		Soft sticky clay	
Stubble condition	SLASHED (long) 2.5-3t/ha barley	SLASHED (long) 6-7t/ha barley	Mulched (short) 4-6t/ha	Standing (400mm) 4-6t/ha
Control	Burnt stubble = 100% crop establishment reference			
Barton disc	73%	56%	35%	45%
Barton disc + residue manager*	82-92%	61-76%	52-55%	--



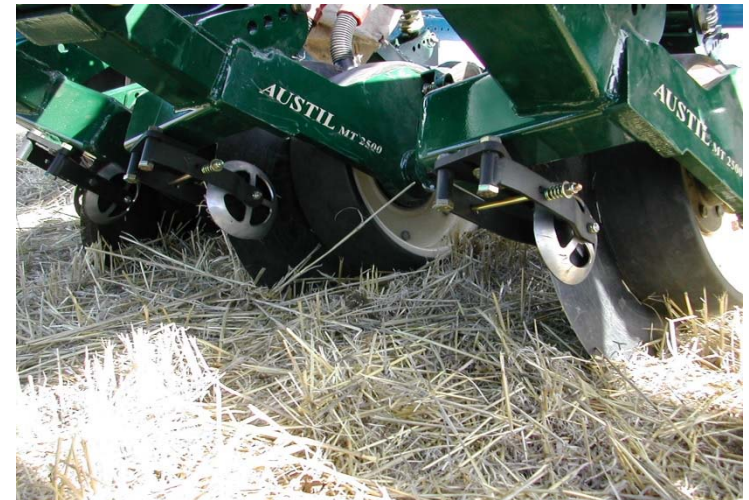
## Approach #2: Maximise residue cutting capacity



→ Optimise disc and stubble parameters to improve the effectiveness of the residue cutting process

## Residue cutting: stubble factors

- ✓ Wet stubble = low bending resistance + high shear strength
- ✓ Stubble decomposition decreases shear strength
- ✓ Cutting along stem direction - rather than across - is easiest
- ✓ Thick residue matting drastically increases cutting force requirements:
  - ➔ Poor cutting & hairpinning can equally result from a lack of down-pressure capacity
  - ➔ Soil penetration capacity and seeding depth are reduced when hairpinning happens

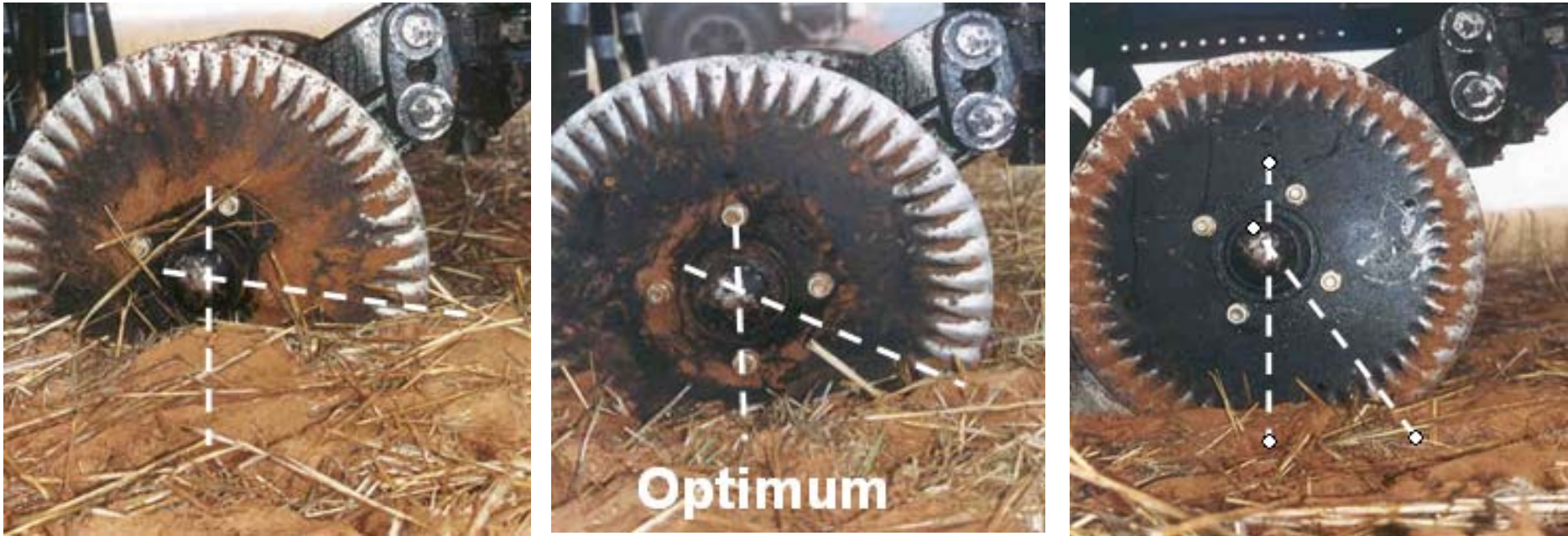


## Residue cutting: disc blade factors

- ✓ Cutting process = wedging + sliding cut actions
- ✓ Effective wedging/parting requires a sharp cutting edge + strong soil backing
- ✓ Sliding cut component is maximised by disc blades with a **high speed ratio**
- ✓ for a given soil and residue condition, these two actions are best combined at an optimum depth



## Optimising coultter operating depth

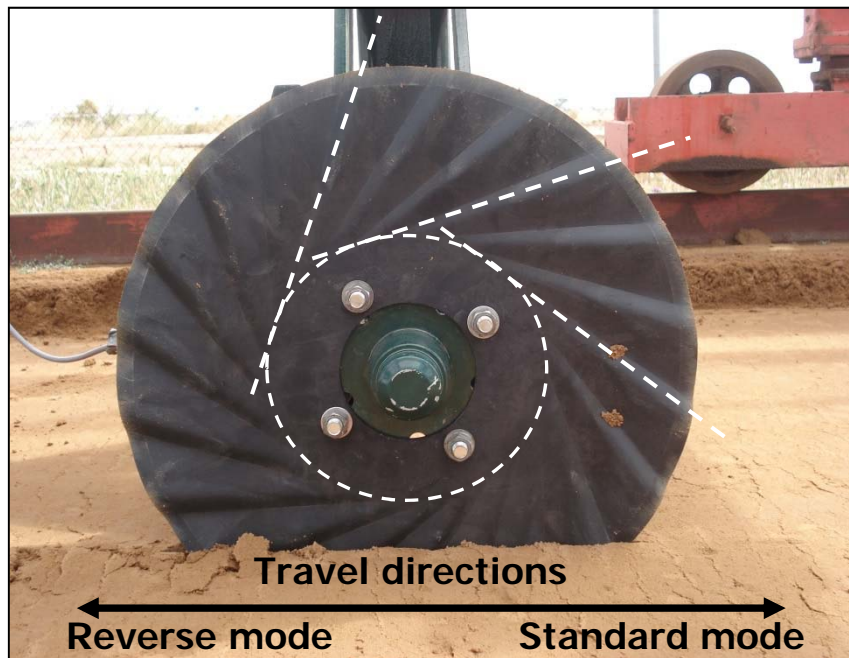


- ✓ Too deep: residue is pushed forward → blockage, high draft & wear
- ✓ Too shallow: low/no residue cutting and tendency to hairpin

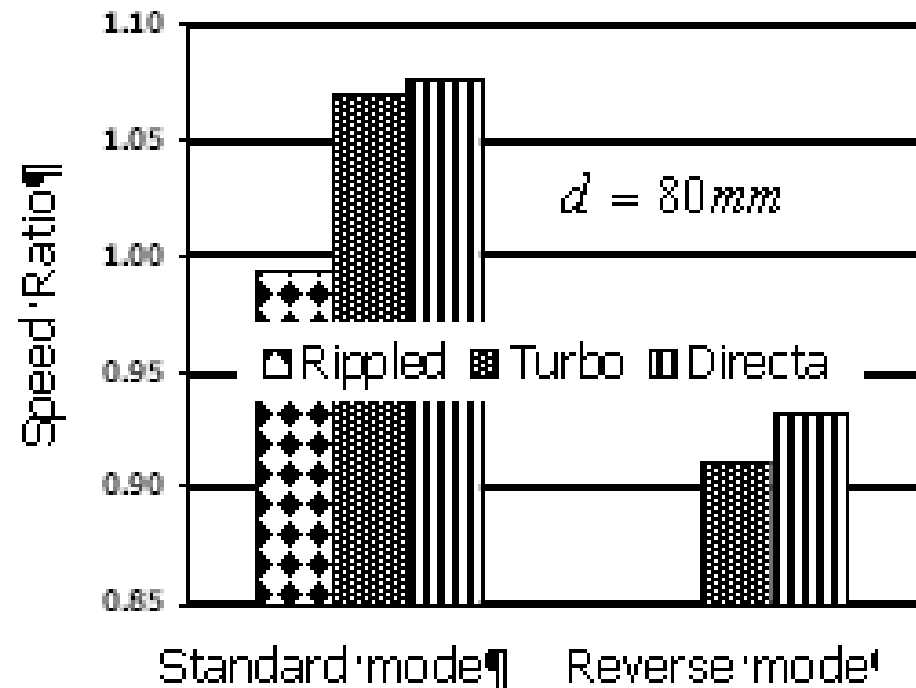


# Maximising disc blade speed ratio

→ example: tangential flute style blades

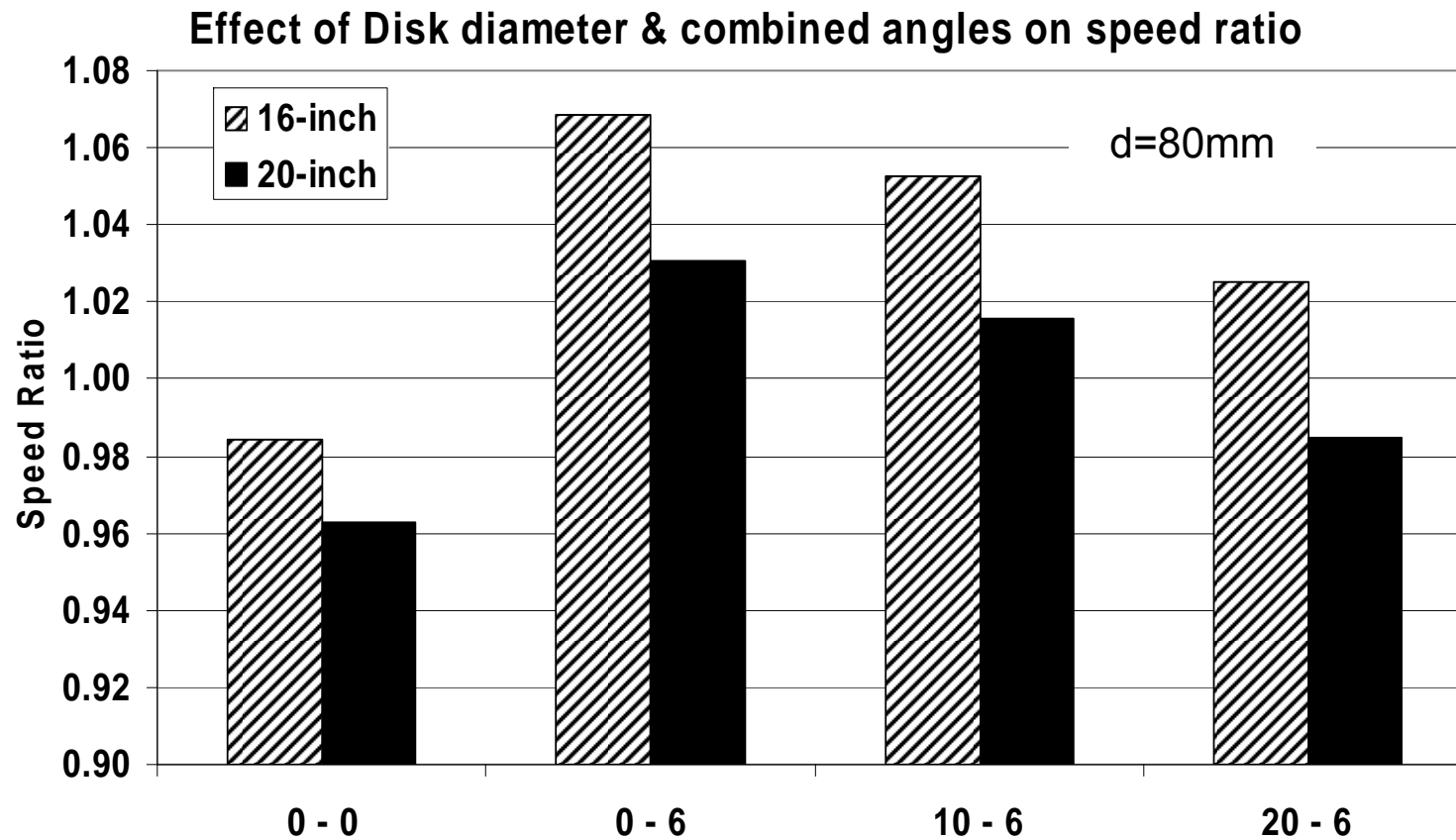


*Directa* blade  
from Ingersoll - Argentina



# Maximising disc blade speed ratio

→ with disc diameter and sweep angle

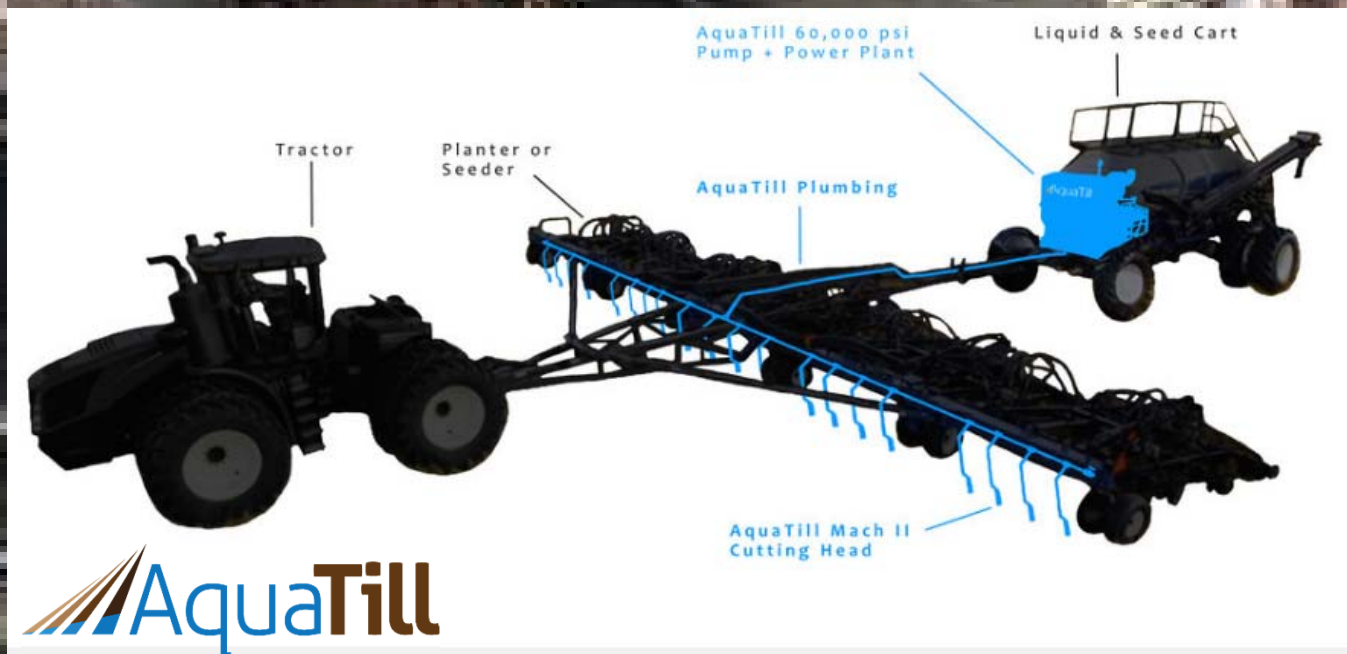


## Take Home Messages: Disc Seeders

- Disc seeder residue handling capacity is improved by applying a two prong approach:
  - i) minimising the need for residue cutting and,
  - ii) maximising the residue cutting capacity.
- The ability to control hairpinning is central to the success of disc seeders.
- Residue managers and inter-row sowing are an integral part of better performing disc seeders.



# Innovation: Aqua-Till liquid coulters





Thank You

# Acknowledgments



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South Australia

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